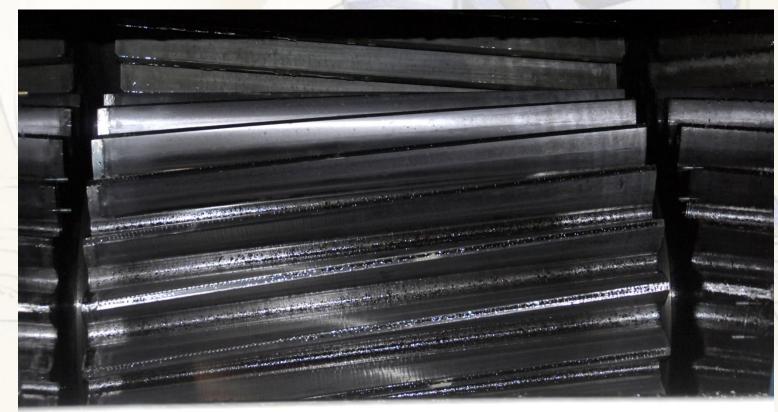


Gear Shield Synthetic





Background Information

Industry: Mining Equipment: Ball Mills

Application: Open Gear Lubrication Lubricant: Petron Gear Shield Synthetic®

Previous Condition:

•Customer was using a low viscosity clear synthetic product to lubricate the girth gears on two raw mills.

•Calculated previous consumption of open gear lubricant for both mills was approximately 10,483 pounds per year.

Current Condition:

The lubricant was changed to Gear Shield Synthetic® both mills.
Calculated current consumption of Gear Shield Synthetic® estimated at 5,896 pounds per year.

Benefits:

•Less wear due to thicker lubricant film spanning wear particles and reducing metal to metal contact.

•Annual open gear lubricant consumption for both mills reduced by <u>44% (4,587 lbs)</u>.

•Reduced consumption leads to an estimated annual cost reduction greater than \$<u>5,000</u>.



Previous Consumption

Per Mill:

3.0 ounces every fifteen minutes
12.0 ounces per hour
288 ounces per day
126 lbs per week
5,241.6 lbs per year (based on 80% mill run time)

<u>Two Mills:</u> 5,241.6 lbs x 2 = <u>10,483.2 lbs per year</u>



Current Consumption

Per Mill:

2.25 ounces every twenty minutes
6.75 ounces per hour
162 ounces per day
70.8 lbs per week
2,948.40 lbs per year (based on 80% mill run time)

<u>Two Mills:</u> 2,948.40 lbs x 2 mills = <u>5,896.8 lbs per year</u>